

Date: Monday, 11/08/2008 2:12:16 PM
 User: Jean-Luc Menard

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : SLIDING BLOCK
 Job Number : 41118
 Estimate Number : 13536
 P.O. Number :
 This Issue : 11/08/2008 S.O. No. :
 Prsht Rev. : NC Part Number : D38091
 First Issue : 1/1 Type : MACHINED PARTS Drawing Number : D3809 PREL Rev. A 08.10.07
 Previous Run : Material : PREL Rev. A
 Written By : Due Date : 18/08/2008 Qty: 12 Um: Each
 Checked & Approved By :
 Comment : Est Rev: A NEW ISSUE 08-08-01 JLM Verified By: DD

Additional Product

PRELIMINARY ISSUE

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 MDELRLNB0250X01000 Delrin Bar 0.25" x 1.0"



Comment: Qty.: 0.1575 f(s)/Unit Total: 1.8900 f(s)

Delrin Bar 0.25" x 1.0"

BATCH: M108805

J.L 08/08/11

2.0 SHEAR SHEAR



Comment: SHEAR

Cut Blanks 1.850" long

J.L 08/08/11

3.0 HAAS1 HAAS CNC VERTICAL MACHINING #1



Comment: HAAS CNC VERTICAL MACHINING #1

1- Mill as per Folio FA770 Rev. A & Dwg D3809 Rev. A

2-Deburr per dwg D3809

M.A 08/08/13

4.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

M.A 08/08/13

5.0 QC8 SECOND CHECK



Comment: SECOND CHECK

**ENGINEERING
APPROVAL**

08.08.13

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Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

U 08.08.20 #

Job Completion



POSITIVE RECALL

EFFECTIVE 08/08/11

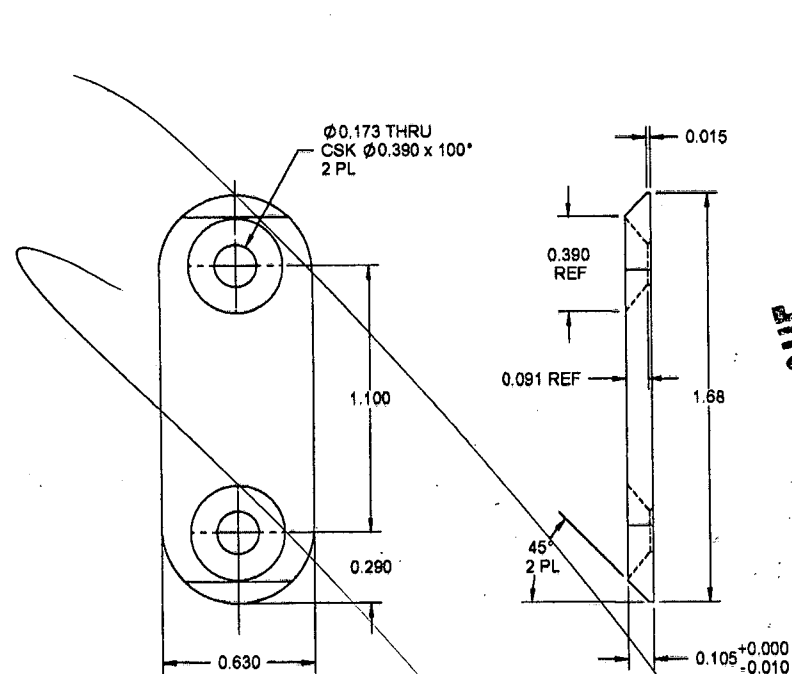
RELEASED 08/10/09

AUTH

DATE

4.0 QC 21

08/10/09



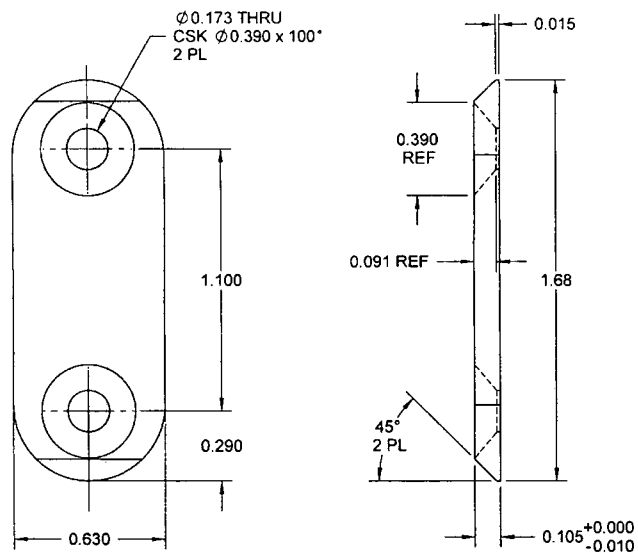
PRELIMINARY ISSUE
 01.03.2024
 20

D3809-1 SLIDING BLOCK
SCALE 2X

NOTES:

- 1) MATERIAL: BLACK DELRIN II 150E OR ACETRON GP ACETAL SHEET OR BAR (REF. DART SPEC. M-DELIN-S OR M-DELIN-B)
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.004 lbs

A NEW ISSUE		RF	08.07.24
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3809	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		SLIDING BLOCK	NTS
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D3809-1 SLIDING BLOCK
SCALE 2X

RELEASED
08-07-24

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